

ELECTRONIC UNIVERSAL TESTING MACHINESUnitek 9400 Series

WITH PC INTERFACE & REAL TIME GRAPH (Panel/PC Controlled)

Technical Description:

FIE Universal Testing Series Unitek 9400 are microprocessor based electro mechanical machines with servo drive designed for testing & studying mechanical behavior of various materials like metals, polymers etc. These machines offer good built-in features to offer excellent stand alone performance for standard tests & great flexibility for complex analysis. These machines confirm to IS, BS & ASTM standards.

Main Features:

- Precision DC servo motor & drive with ball lead screw gives an advanced drive system with 1 to 1000 standard speed range.
- Provision for load cell interchangeability & thereby automatic selection of load full scale & Units (kN or N)
- Speed selection through Data entry or variable speed through potentiometer.
- Facility for mounting different load cells & clamping devices to suit different tests & materials such as thin wires, metalsheets, fiberglass, leathers, springs, cardboards etc.
- Built-in parallel interface to connect Dot matrix printer for data & curve print-out.
 Safety interlock for overload & limit switch sensing to ensure protection during test.
- Universal applications in R & D, education, quality control & production for test like tensile, compression, bending etc.

Electronic Control Panel: (Series Universal 2001)

- Microprocessor based panel incorporating state of art technology with following features.
- Front panel membrane type key board for machine operation with numeric keys for data entry.
- 7 segment display.
- Auto load cell identification.
- Data entry with numeric keyboard of test parameters including speeds, rupture % peak, preload, modulus data, test data &specimen data etc.
- 20 input data set storage, 50 results storage, maintains data & results during power off.
- Batch test facility for generating batch & statistics result. using same data set.
- Optional remote to ease specimen loading/unloading.
- RS232C serial port. Optional windows based software available for ...
- On line graph on PC. Data analysis, statistics point tracing superimposing graphs to compare with standard, zooming graph etc.

Printer port for printer interface with ...

- Graph & result printout. Test certificate printout.
- Batch Certificate printout. Simple statistics printout.

Optional Accessories:

FIE offers a wide range of optional accessories along with Unitek 9400 machines to cover almost every material test requirement.

Load Cells:

FIE offers Strain gauge type Universal load cells in different capacities in the following nominal ranges:

100N,250N,500N,1kN,2.5kN,5kN,10kN, 25kN,50kN, 100kN. Load cells to different capacity can be offered as per customers requirements.

Grip & Clamping Devices:

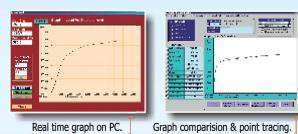
A wide range of grips are available from FIE such as:

- Wedge type grips for flat & round specimens with different inserts.
- ◆ Vise type grips.
 ◆ Single threaded grips.
 ◆ Compression plates.
- Bending fixtures.
 Shearing attachments.

Extensometers:

Electronic analog extensometers are offered with interface card on the control panel to measure extension.

Model 1 : EE2- STRAIN GAUGE. (with 1 micron resolution). **Model 2: LTE 800** - DIGITAL TYPE (with 10 micron resolution).







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WITH PC INTERFACE & REAL TIME GRAPH (Panel/PC Controlled)

Serial Communication & Software package on PC:

The Universal 2001 series control panel can be hooked to any PC using RS-232 communication port. FIE offers different window based software packages with real time graph on PC to enable the user to effectively evaluate different parameters. The features include:

- Real time graph, User friendly software.
- Extensive graphics on screen for curve plotting, magnification and zooming.
- Software features includes Graph comparison, point tracing facility. Different units selection for load & displacement.
- Statistical evaluation with water fall dig., Mean deviation, frequency distribution, Skew dig., Histogram. Also calculates max.
 value, min. value, Mean Value, Variance, Standard Deviation. (Other statistical parameters on request). Selectable batch & statistical printouts.
- Evaluation of wide range of user selectable parameters such as % elongation, % reduction in area, young's modulus, yield stress, proof stress etc.
- Software packages for Shear, Bend, Torsion, Rubber, Textile testing etc.
- Custom built application software to suit customer requirements.

SPECIFICATIONS:

MODEL NO.		UNITEK 9401	UNITEK 9405	UNITEK 9410	UNITEK 9450	UNITEK 94100		UNITS	
MODE	MODEL NO.					250	500	UNITS	
Load Ran	ge	0 - 1	0 - 5	0 - 10	0 - 50	0 - 100		kN	
Load Selection	1st Range 0 - 20% of F.S.	1/20000 of F.S.	1/20000 of F.S.	1/20000 of F.S.	1/20000 of F.S.	1/20000 of F.S.		_	
	2nd Range 20 - 40% of F.S.	1/10000 of F.S.	1/10000 of F.S.	1/10000 of F.S.	1/10000 of F.S.	1/10000 of F.S.		_	
	3rd Range 40 - 100% of F.S.	1/4000 of F.S.	1/4000 of F.S.	1/4000 of F.S.	1/4000 of F.S.	1/4000 of F.S.		_	
Load measuring accuracy :		±1% from 2% to 100% of load cell used.							
Max. Crosshead stroke :		1000 (without grips & load cell)		mm					
Clearance between columns :		450	450	450	450	450		mm	
Crosshead displacement measurement :		0.01	0.01	0.01	0.01	0.01		mm	
Crosshead speed range :		0.5 - 500	0.5 - 500	0.5 - 500	0.5 - 500	0.25 - 250	0.5 - 500	mm/min	
Power Supply :		230 VAC, 50 Hz Single Phase		_					
• F. S. = Connected load cell full scale.									

• Due to constant R & D specifications & features are subject to change without notice.

CANAN TESTING SERVICES

Accredited by NABL (Dept. of Science & Technology-Govt. of India)

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ELECTRONIC UNIVERSAL TESTING MACHINES Unitek 9700 Series

WITH PC INTERFACE & REAL TIME GRAPH (Panel/PC Controlled)

Technical Description:

FIE Universal Testing Series Unitek 9700 are microprocessor based electro mechanical machines with servo drive designed for testing & studying mechanical behavior of various materials like metals, polymers etc. These machines offer good built-in features to offer excellent stand alone performance for standard tests & great flexibility for complex analysis. These machines confirm to IS, BS & ASTM standards.

Main Features:

- Precision DC Servo motor & drive with ball lead screw gives an advanced drive system with 1 to 1000 standard speed range.
- Computerised Microprocessor based instrumentation to measure display & store load & displacement value.
- Provision for load cell interchangeability & thereby automatic selection of load full scale.
- Speed selection through Data entry or variable speed through potentiometer.
- Facility for mounting different load cells & clamping devices to suit different tests & materials such as thin wires, metalsheets, fiberglass, leathers, springs, cardboards etc.
- Built-in parallel interface to connect Dot matrix printer for data & curve print-out.
- Safety interlock for overload & limit switch sensing to ensure protection during test.
- Universal applications in R & D, education, quality control & production for test like tensile, compression, bending etc.

Electronic Control Panel: (Series Universal 2001)

- Microprocessor based panel incorporating state of art technology with following features.
- Front panel membrane type key board for machine operation with numeric keys for data entry.
- 7 segment display.
- Auto load cell identification.
- Data entry with numeric keyboard of test parameters including speeds, rupture % peak, preload, modulus data, test data &specimen data etc.
- 20 input data set storage, 50 results storage, maintains data & results during power off.
- Batch test facility for generating batch & statistics result. using same data set.
- Optional remote to ease specimen loading/unloading.
- RS 232C serial port. Optional windows based software available for ...
- On line graph on PC. Data analysis, statistics, point tracing superimposing graphs to compare with standard, zooming graph etc.

Printer port for printer interface with ...

 Graph & result printout. ● Test certificate printout. ● Batch Certificate printout. ● Simple statistics printout.

Optional Accessories:

FIE offers a wide range of optional accessories along with Unitek 9700 machines to cover almost every material test requirement.

Load Cells:

FIE offers strain gauge type Universal load cells in different capacities in the following nominal ranges:

100N, 250N, 1kN, 2.5kN, Load cells of different capacity can be offered as per customers requirements

Grip & Clamping Devices:

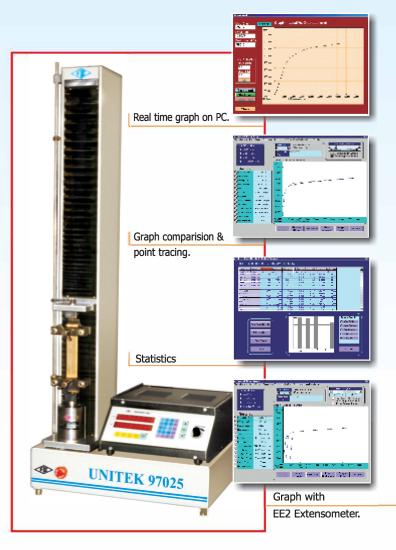
A wide range of grips are available from FIE such as:

- ◆ Vise type grips.
 ◆ Single threaded grips.
 ◆ Compression plates.
- Bending fixtures. Shearing attachments.

Extensometers:

Electronic analog extensometers are offered with interface card on the control panel to measure with a resolution of 1 micron.

Model: EE2-STRAIN GAUGE.





ELECTRONIC UNIVERSAL TESTING MACHINES Unitek 9700 Series

WITH PC INTERFACE & REAL TIME GRAPH (Panel/PC Controlled)

Serial Communication & Software package on PC:

The Universal 2001 series control panel can be hooked to any PC using RS-232 communication port. FIE offers different, window based software packages with real time graph on PC to enable the user to effectively evaluate different parameters. The features include:

- Real time graph, User friendly software.
- Extensive graphics on screen for curve plotting, magnification and zooming.
- Software features includes Graph comparison, point tracing facility. Different units selection for load & displacement.
- Statistical evaluation with water fall dig., Mean deviation, frequency distribution, Skew dig., Histogram. Also calculates max. value, min. value, Mean Value, Variance, Standard Deviation. (Other statistical parameters on request). Selectable batch & statistical printouts.
- Evaluation of wide range of user selectable parameters such as % elongation, % reduction in area, young's modulus, yield stress, proof stress etc.
- Software packages for Shear, Bend, Torsion, Rubber, Textile testing etc.
- Custom built application software to suit customer requirements.

SPECIFICATIONS:

MODEL NO.		UNITEK 9701	UNITEK 97025	UNITS
Load Range		0 - 1	0 - 2.5	kN
Load Selection	1st Range 0 - 20% of F.S.	1/20000 of nominal load cell connected.	1/20000 of nominal load cell connected.	_
	2nd Range 20 - 40% of F.S.	1/10000 of nominal load cell connected.	1/10000 of nominal load cell connected.	_
	3rd Range 40 - 100% of F.S.	1/4000 of nominal load cell connected.	1/4000 of nominal load cell connected.	_
Load measuring accuracy ::		± 1% from 2% to 100% of nominal load of loadcell used.	± 1% from 2% to 100% of nominal load of loadcell used.	_
Max. Crosshead stroke :		800 (Without grips & load cell)	800 (Without grips & load cell)	mm
Crosshead displacement measurement :		0.01	0.01	mm
Crosshead speed range :		0.5 - 500	0.5 - 500	mm/min
Power Supply :		230 VAC, 50Hz single phase	230 VAC, 50Hz single phase	

• OPTIONAL : EE2 Extensometer, Software Packages.

• Due to constant R & D specifications & features are subject to change without notice.

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